

COMPACTWOOD LLC FIRE TEST REPORT

SCOPE OF WORK

ASTM E84 TESTING ON COMPACTWOOD

REPORT NUMBER

103675279SAT-002

TEST DATE

9/24/18

ISSUE DATE

9/25/18

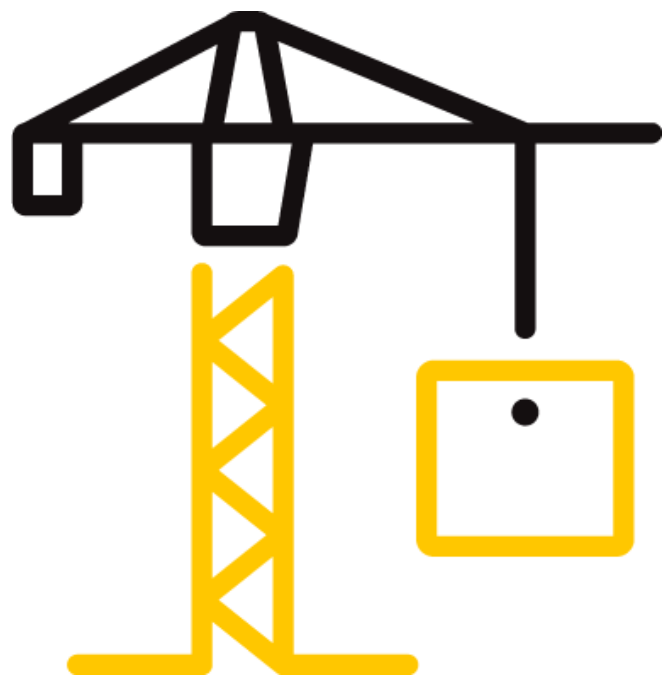
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DOCUMENT CONTROL NUMBER

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TEST REPORT FOR COMPACTWOOD LLC

Report No.: 103675279SAT-002

Date: 9/25/18

REPORT ISSUED TO

CompactWood LLC

2825 Commerce Parkway,
North Port, FL 34289

SECTION 1

SCOPE

Intertek Building & Construction (B&C) was contracted by CompactWood LLC, 2825 Commerce Parkway, North Port, FL 34289, to evaluate the flame spread and smoke developed properties of CompactWood. Testing was conducted at the Intertek B&C test facility in Elmendorf, Texas. Results obtained are tested values and were secured by using the designated test method(s). A summary of test results and the complete graphical test data is reported herein.

This report does not constitute performance certification of this product nor an opinion or endorsement by this laboratory.

SECTION 2

SUMMARY OF TEST RESULTS

Specimen I.D.: CompactWood

ASTM E84 Test Results

FLAME SPREAD INDEX	SMOKE DEVELOPED INDEX
10	5

*See Section 8 for additional information and commentary

For INTERTEK B&C:

COMPLETED BY:	Joseph Martinez	REVIEWED BY:	Servando Romo
TITLE:	Technician	TITLE:	Project Engineer
SIGNATURE:		SIGNATURE:	
DATE:	9/25/18	DATE:	9/26/18

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SECTION 3

TEST METHOD

The specimen was evaluated in accordance with the following:

ASTM E84-18a, *Standard Test Method for Surface Burning Characteristics of Building Materials*

SECTION 4

MATERIAL SOURCE/INSTALLATION

The test specimen was submitted to Intertek directly from the client. Samples were not independently selected for testing. Intertek has not verified the composition, manufacturing techniques or quality assurance procedures. The specimen, identified as CompactWood, was received in good order at the Evaluation Center on 9/17/18 and given identification number SAT1809171352-001.

SECTION 5

LIST OF OBSERVERS

NAME	COMPANY
Joseph Martinez	Intertek B&C
Samuel Barron	Intertek B&C

SECTION 6

TEST PROCEDURE

This report describes the results of testing conducted in accordance with ASTM E84-18a; Standard Test Method for Surface Burning Characteristics of Building Materials. The test method is for comparative surface burning behavior of building materials by determining a flame spread index (FSI) and a smoke developed index (SDI). This test is generally applicable to exposed surfaces, such as finish materials for ceilings or walls, provided that the material or assembly of materials, by its own structural quality or the manner in which it is tested and intended for use, is capable of supporting itself in position or being supported during the test period.

“The use of supporting materials on the underside of the test specimen may lower the flame spread index from that which might be obtained if the specimen could be tested without such support. This method may not be appropriate for obtaining comparative surface burning behavior of some cellular plastic materials. Testing of materials that melt, drip, or delaminate to such a degree that the continuity of the flame front is destroyed, results in low flame spread

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indices that do not relate directly to indices obtained by testing materials that remain in place.” – ASTM E84-18a Section 1.3

The purpose of the method is to determine the relative burning behaviour of the material by observing the flame spread along the specimen. Flame spread and smoke density developed are reported, however, there is not necessarily a relationship between these two measurements.

SECTION 6 (Continued)

TEST PROCEDURE

It is the expressed intent of the test method to provide only comparative measurements of surface flame spread and smoke density of the tested material against measurements for select grade red oak flooring and fiber-cement board when tested under specific fire exposure conditions. The test method exposes a nominal 24-ft (7.32-m) long by 20-in. (508-mm) wide test specimen to a controlled air flow and flaming fire exposure adjusted to produce a specific flame spread distance vs time calibration using select grade red oak flooring.

The test method does not provide information regarding heat transmission through the tested surface, the effect of aggravated flame spread behavior resulting from the proximity of combustible walls and ceilings, or the classification or definition of materials as noncombustible using flame spread index alone.

This standard should be used to measure and describe the properties of materials, products, or assemblies in response to heat and flame under controlled laboratory conditions and should not be used to describe or appraise the fire hazard or fire risk of materials, products, or assemblies under actual fire conditions. However, results of this test may be used as elements of a fire risk assessment which takes into account all of the factors which are pertinent to an assessment of the fire hazard of a particular end use.

There were no deviations from the requirements prescribed in ASTM E84.

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SECTION 7

TEST SPECIMEN DESCRIPTION

MANUFACTURER*	CompactWood LLC
SPECIMEN DESCRIPTION*	1/2 in. (12mm) Nominal CompactWood® Real Wood compact sheet comprising melamine overlay, wood interlayer with coagulant backer and phenolic kraft paper fused together to form CompactWood sheet.
CONDITIONING TIME	7 days
SPECIMEN LENGTH	24 ft. (Three 8 ft. long composite wood panels)
SPECIMEN WIDTH	24 in.
THICKNESS	0.4 in.
TOTAL WEIGHT	166 lbs.
COLOR	Brown
ADHESIVE/COVERAGE RATE	N/A
SIDE TO FLAME*	Same on both sides
SUPPORT USED*	Self
MOUNTING METHOD	Standard
SUBSTRATE USED*	None
CEMENT BOARD	1/4 in. thick fiber cement board was placed on top of the sample.

*From the client's material description and/or instructions

Note: Specimens were conditioned as per the requirements of Section 6.4 of ASTM E84.

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SECTION 8

TEST RESULTS

TEST RESULTS	
Test Date	9/24/18
Test Operator	Joseph Martinez
Flame Spread Index (FSI)	10
Smoke Developed Index (SDI)	5
Red Oak Calibration (% * Min)	73.2

TEST DATA	
FSI (unrounded)	8.1
SDI (unrounded)	6.42
FS * Time Area (Ft * Min)	15.6
Smoke Area (% * Min)	4.7
Total Fuel Burned (Cubic Ft.)	45.39
Max Flame Front Advance (Ft.)	2.2
Time to Max Flame Front (sec)	530
Max Temp At Exposed T/C (°F)	619
Time To Max Temp (sec)	598

TEST OBSERVATIONS	
Transient Ignition Time	0:26
Cracking Observed	0:28
Flaking Observed	0:30
Ignition Time	0:51
After Flame	0:09
Observations After the Test:	
0 – 8 ft.	The specimen was heavily charred and cracked.
8 – 10 ft.	The specimen was charred and cracked.
10 – 12 ft.	The specimen was discolored and blistered.
12 – 24 ft.	The specimen was discolored.

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SECTION 8 (Continued)**TEST RESULTS****COMMENTARY ON CLASSIFICATION**

Neither ASTM E84 nor UL 723 include classification criteria for the results obtained from testing. The International Building Code® (IBC), NFPA 101: Life Safety Code® (NFPA 101), and NFPA 5000: Building Construction and Safety Code® (NFPA 5000) all describe a set of classification criteria required for interior wall and ceiling finish materials based on Flame Spread Index and Smoke Developed Index when tested in accordance with ASTM E84 or UL 723. The classification criteria for all three model codes is the same:

Class	Flame Spread Index	Smoke Developed Index
A	0-25	0-450
B	26-75	0-450
C	76-200	0-450

Note that classification under this scheme for interior wall and ceiling finishes does not strictly apply to all products or materials tested in accordance with ASTM E84 or UL 723 because not all products or materials are recommended or suitable for use as interior wall or ceiling finish materials in buildings, regardless of the surface burning characteristics. Consult with the product manufacturer and the local authority having jurisdiction (AHJ) regarding specific applications of a given product or material.

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SECTION 9 PHOTOGRAPHS



Photo No. 1
Exposed Surface of the Test Specimen (Pre-test)



Photo No. 2
Unexposed Surface of the Test Specimen (Pre-test)

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SECTION 9 (Continued) PHOTOGRAPHS



Photo No. 3
Unexposed Surface of the Test Specimen (Post-test)



Photo No. 4
Exposed Surface of the Test Specimen (Post-test)

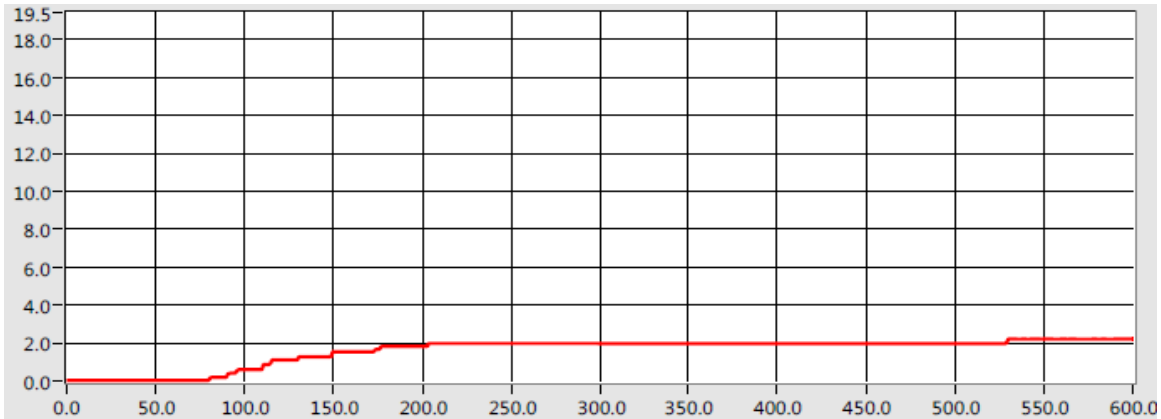
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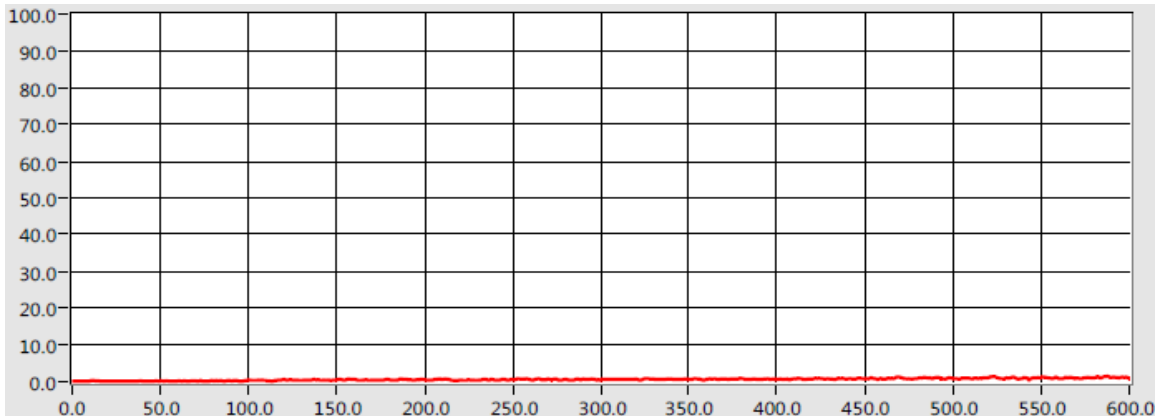
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SECTION 10

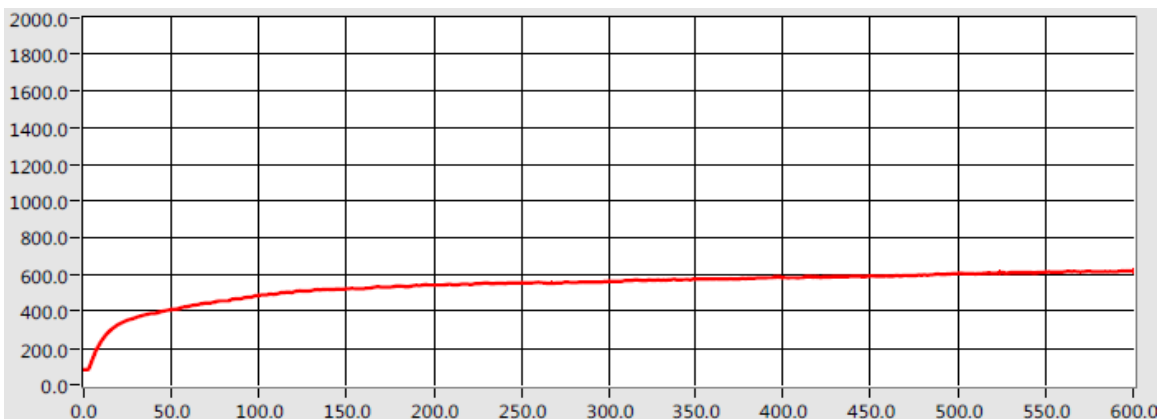
GRAPHS



Graph No. 1 - Flame Spread Distance Versus Time



Graph No. 2 - Light Obscuration Versus Time



Graph No. 3 - Tunnel Air Temperature Versus Time



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SECTION 11
REVISION LOG

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